

# Companies working with CMS Montera get measurable results quickly!



We work with a broad range of clients



We bring a wealth of experience



We help clients get results quickly

At CMS Montera, we give clients the tools to improve management visibility and operational synchronization. These tools help clients rapidly solve persistent problems related to lead times, forecasting, inventory, capacity, on-time delivery, speed of product development — even their market focus.

## Companies that work with us typically:

Increase delivery performance to

99%

Reduce inventory (and release cash) by at least

25%

Increase capacity by

25%

Reduce lead times by

50%

Increase product availability to

98%

Our technology and strategies are all based on proven Theory of Constraints (TOC) & Lean Thinking, and TOC applications such as Drum-Buffer-Rope, Demand Driven Replenishment, Critical Chain and Throughput Economics.

Ask us for a Best Practice Briefing to find out how we can help solve your Operations and the Supply Chain challenges.

## RoadRunner Expansion Pack Implementation Results

Client	Scale	Sales	Inventory \$ Reduction	Inventory Turns Increase (from x to x)	Product Availability (from x to x)	Lead Time Reduction	On-Time Delivery (from x to x)
Industrial Manufacturer	5 plants & 17 whs	\$200M	-60%	5.6x to 14x	n/a	-80%	n/a
Food Manufacturer	2 plants	\$100M	-50%	5.4x to 10x	70% to 92%	-30%	n/a
Hi-Tech Manufacturer	1 plant	\$120M	-50%	2.1x to 4.2x	65% to 97%	50%	85% to 97%
Electronics Manufacturer	1 Plant	\$50M	-40%	6.7x to 11x	n/a	-40%	85% to 96%
Automotive Parts Supplier	1 Plant	\$160M	-30%	9x to 12x	n/a	-30%	85% to 96%
Industrial Manufacturer	4 plants & 6 whs	\$100M	-30%	6.1x to 8.5x	85% to 96%	-25%	85% to 92%
Industrial Manufacturer	1 plant	\$20M	-30%	5.5x to 8.3x	n/a	-50%	53% to 90%
Food Manufacturer	1 plant	\$20M	-25%	5x to 6.7x	n/a	-66%	89% to 99%
Electronics Manufacturer	1 plant	\$30M	-25%	8x to 12x	92% to 98%	n/a	n/a
Industrial Manufacturer	4 plants & 2 whs	\$250M	-25%	4.5x to 6.1x	72% to 95%	-150%	77% to 94%
Food Manufacturer	1 plant	\$35M	-20%	12x to 15x	92% to 98%	n/a	n/a